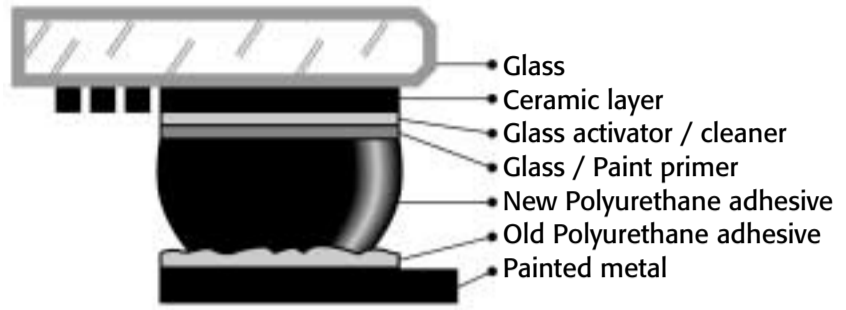


DIRECT GLAZING

The complete Vehicle Glass Replacement system



1 REMOVING THE WINDSCREEN

Follow the car manufacturer's instructions to remove the windscreen

2 ACTIVATING AND CLEANING

Wipe on – using a clean cloth, apply DINITROL 520 to the black ceramic border of the windscreen. Wipe off with a fresh cloth after DINITROL 520 has evaporated (approx. 1 minute).



3 PRIMING

Shake the DINITROL 530 can vigorously for at least one minute after loosening the steel ball. Apply DINITROL 530 onto the activated ceramic border with long even strokes. For best results use a woollen wiper. The drying time is 10 minutes. Paint-scratches on the flange should be covered with DINITROL 530 for corrosion prevention.



4 PUR-RIM

Some vehicle windscreens are pre-treated with polyurethane (e.g. many VW vehicles). The PUR on these screens must be activated with DINITROL 540 on to the surface with a woollen wiper and let it dry for 10 minutes. No further treatment is necessary. The DINITROL polyurethane adhesive can be applied after that the 540 has dried.



5 APPLYING ADHESIVE

Existing polyurethane bead must be trimmed to a thickness of 1-2 mm. Freshly cut PUR-bead is an excellent base for the polyurethane adhesive. Select the DINITROL polyurethane adhesive that best suits your needs. Apply adhesive to the edge of the glass or flange. Glass must be pre-treated in accordance with the instructions above.



6 FITTING THE WINDSCREEN

The windscreen must be fitted before a skin forms on the polyurethane bead. Temperature and relative humidity should be measured and the Safe Drive-Away-Time established!

HANDLING PRECAUTIONS

DINITROL polyurethane products contain isocyanates. Please read the material safety data sheets and the following user instruction;

- Work in well ventilated areas
- Avoid contact with skin and eyes
- Wear protective gloves and glasses
- The pre-treatment products are highly flammable
- Keep away from sources of ignition, sparks and fire

